SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

PRODUCT USE: Organic Resin Solution
TRADE NAME: SU-8 3000 Series Resists
PRODUCT #: See Table 1 – Section 9

SUPPLIER: MicroChem Corporation
90 Oak Street, PO Box 426
Newton, MA 02464-0002

TELEPHONE: (617) 965-5511
FAX: (617) 965-5818
CHEMTREK USA
EMERGENCY #: (800) 424-9300
CHEMTREK INTL
EMERGENCY #: (703) 527-3887
MSDS DATE: 18 December 2008
REVISION DATE: 13 April 2009

SECTION 2. HAZARDS IDENTIFICATION

Hazardous Classification
Acute hazards aquatic env – Category 2
Acute toxicity (oral) - Category 4
Acute toxicity (inhalation – gas/vapour) – Category 4
Flammable liquids - Category 3
Germ cell mutagenicity – Category 2
Serious eye damage/eye irritation - Category 2A
Skin corrosion/irritation - Category 2
Skin Sensitizer – Category 1
Target organ systemic toxicant single exp - Category 3

⚠️flammable ⚠️mutagenic

Signal Word: WARNING!

Hazards
Toxic to aquatic life.
Flammable liquid and vapour
Causes serious eye irritation.
Causes skin irritation.
Harmful if inhaled.
Harmful if swallowed.
May cause an allergic skin reaction.
May cause drowsiness and dizziness.
May cause respiratory irritation.
Suspected of causing genetic defects.
Precautions
Avoid release to the environment.
Do not eat, drink or smoke when using this product.
Use only outdoors or in a well-ventilated area.
Wash hands thoroughly after handling.
Contaminated work clothing should not be allowed out of the workplace.
Do not breathe mist or vapors.
Keep away from heat, sparks and open flame. - No smoking.
Use explosion-proof equipment.
Wear protective gloves and eye/face protection.
Take precautionary measures against static discharge.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.
IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
Take off contaminated clothing as wash before re-use.
Rinse mouth.
Call a POISON CENTRE or doctor/physician if you feel unwell.
Is skin irritation or rash occurs, seek medical advice/attention.
Use extinguishing measures that are appropriate to local circumstances

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

INGREDIENTS: Cyclopentanone (CAS: 120-92-3); 20-60%.
Mixed Triarylsulphonium/ Hexafluoroantimonate Salt;
(CAS:89452-37-9)/(CAS:71449-78-0); 1-5%
Propylene Carbonate (CAS: 108-32-7); 1-5%
Epoxy Resin (CAS: 28906-96-9); 35-80%
Formaldehyde Polymer (CAS: 9003-36-5); 1-30%
Cycloaliphatic Epoxy Resin (CAS: 244772-00-7); 1-30%
Proprietary polyglycidyl ether; <5%
Proprietary silane; <2%
Proprietary surfactant; <1%

SECTION 4. FIRST AID MEASURES

INHALATION: If respiratory irritation or distress occurs remove victim to fresh air and seek medical attention.

INGESTION: Do not induce vomiting unless instructed to do so by a physician. Wash out mouth with water and keep at rest. Seek immediate medical attention.

SKIN CONTACT: In case of contact, immediately wash with plenty of soap and water for at least 15 minutes. Seek medical attention. Remove contaminated clothing and shoes. Clean contaminated clothing and shoes before re-use.

EYE CONTACT: Hold eyelids open and flush with a steady, gentle stream of water for at least 15 minutes. Seek medical attention.
SAFETY DATA SHEET

CHEMICAL NAME: Organic Resin Solution
TRADE NAME: SU-8 3000 Series Resists
PRODUCT #: See Table 1 – Section 9

SECTION 5. FIRE-FIGHTING MEASURES

EXTINGUISHING MEDIA:
Dry chemical, carbon dioxide, alcohol foam, and universal foam.

SPECIAL FIRE FIGHTING PRECAUTIONS:
Firefighters should wear NIOSH/MSHA approved self-contained breathing apparatus and full protective clothing. Remove all ignition sources if it can be done safely.

UNUSUAL FIRE OR EXPLOSION HAZARDS:
Product will burn under fire conditions. Containers may explode (due to build-up of pressure) when exposed to extreme heat. Vapors may travel a considerable distance to a source of ignition and flash back along vapor trail.

SECTION 6. ACCIDENTAL RELEASE MEASURES

EVACUATION PROCEDURES & SAFETY:
Wear appropriate protective gear for the situation. See Personal Protection Information in Section 8.

CLEANUP & DISPOSAL OF SPILL:
Absorb with an inert absorbent. Sweep up and place in an appropriate closed container (see Section 7). Clean up residual material by washing area with water. Collect washings for disposal.

ENVIRONMENTAL & REGULATORY REPORTING:
Do not flush to drain. If required proper authorities should be notified.

SECTION 7. HANDLING AND STORAGE

PRECAUTIONS:
Store container tightly closed in well-ventilated place.

STORAGE:
Store in tightly closed container in a cool, dry, well-ventilated environment away from direct sunlight and ignition sources. Recommended container materials are polyethylene or glass.

HANDLING:
Use only under yellow light.
Keep away from heat, sparks, and flames.
Use only with mechanical exhaust.
Do not contact with skin, eyes, and clothing. Severe eye irritant.
Avoid prolonged or repeated contact with skin.
Do not breathe vapors or mist.
Wear heavy rubber gloves.
Wash with soap and water after handling.
Have safety shower and eye wash available.
SAFETY DATA SHEET

CHEMICAL NAME: Organic Resin Solution
TRADE NAME: SU-8 3000 Series Resists
PRODUCT #: See Table 1 – Section 9

SECTION 3. EXPOSURE CONTROLS/PERSONAL PROTECTION

OCCUPATIONAL EXPOSURE LIMITS: None Established

RESPIRATORY PROTECTION: When respirators are required, select NIOSH/MSHA approved equipment based on actual or potential airborne concentrations and in accordance with the appropriate regulatory standards and/or industrial recommendations.

VENTILATION: General area dilution/exhaust ventilation.
SKIN PROTECTION: Skin contact should be minimized through the use of gloves and suitable long-sleeved clothing.
EYE PROTECTION: Eye contact should be prevented through use of chemical safety glasses with side shields or splash proof goggles.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE: Pale yellow to clear
ODOR: Pleasant
BOILING POINT: Cyclopentanone: 130°C (266°F)
SPECIFIC GRAVITY: See Table 1
VAPOR PRESSURE: 8.7 mm @ 20 °C (68 °F)
H₂O SOLUBILITY: No data
% VOLATILES: See Table 1
EVAPORATION RATE: 1 (BuAc=1)
FLASH POINT: Cyclopentanone: 30°C (86°F) TCC
AUTOIGNITION TEMP: Cyclopentanone: 550°C (1022°F)
FLAMMABILITY LIMITS: 1.3 lower (vol./vol. %)
               Unk. upper

Table 1

<table>
<thead>
<tr>
<th>Name</th>
<th>Product#</th>
<th>Specific Gravity</th>
<th>Volatiles (% by wt.)</th>
<th>VOC (g/L)</th>
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</thead>
<tbody>
<tr>
<td>SU-8 3005</td>
<td>Y311049</td>
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<td>48-52</td>
<td>538</td>
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<tr>
<td>SU-8 3010</td>
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<td>SU-8 3035</td>
<td>Y311074</td>
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<td>24-28</td>
<td>300</td>
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<tr>
<td>SU-8 3050</td>
<td>Y311075</td>
<td>1.153</td>
<td>22-27</td>
<td>288</td>
</tr>
</tbody>
</table>

SECTION 10. STABILITY AND REACTIVITY

STABILITY: Stable
INCOMPATIBILITY: Strong Oxidizing Agents, Strong Bases, Strong Acids, Strong Reducing Agents, Iron, Hydrazine
HAZARDOUS POLYMERIZATION: May occur. Avoid extreme pH.
HAZARDOUS COMBUSTION OR DECOMPOSITION PRODUCTS: Oxides of carbon.
SAFETY DATA SHEET

CHEMICAL NAME: Organic Resin Solution
TRADE NAME: SU-8 3000 Series Resists
PRODUCT #: See Table 1 -- Section 9

SECTION 11. TOXICOLOGICAL INFORMATION

Routes of Entry: Inhalation, ingestion, eye and skin contact

Symptoms of Exposure: Causes severe eye irritation. Causes skin irritation. May cause skin sensitization. May cause upper respiratory tract irritation, central nervous system depression, shortness of breath, drowsiness and confusion.

Acute Toxicity
  Acute Oral Toxicity
  Component: Cyclopentanone
    LD50 rat 1180 mg/kg
  Component: Propylene Carbonate
    LD50 rat 20,700 mg/kg
  Component: Proprietary Polyglycidyl Ether
    LD50 rat >2000 mg/kg
  Component: Cycloaliphatic Epoxy Resin
    LD50 rat 2000 mg/kg
  Component: Proprietary Silane
    LD50 rat 7010 mg/kg
  Component: Proprietary Surfactant
    LD50 rat >5000 mg/kg
  Component: Epoxy Resin
    LD50 rat >2000 mg/kg

  Acute Dermal Toxicity
  Component: Cyclopentanone
    LD50 rabbit >5000 mg/kg
  Component: Propylene Carbonate
    LD50 Rabbit > 20,000 mg/kg
  Component: Epoxy Resin
    LD50 rat >2000 mg/kg

  Acute Inhalation Toxicity
  Component: Cyclopentanone
    LC50 rat 19.5 mg/l
  Component: Propylene Carbonate
    No data found
  Component: Proprietary Silane
    LD50 rat 5.3 mg/l

Specific Concentration Limits
The values listed below represent the percentages of ingredients of unknown toxicity:
27% Acute oral toxicity
35% Acute dermal toxicity
38% Acute inhalation toxicity
SAFETY DATA SHEET

CHEMICAL NAME: Organic Resin Solution
TRADE NAME: SU-8 3000 Series Resists
PRODUCT #: See Table 1 – Section 9

Skin corrosion/irritation
Component: Cyclopentanone
   Acute Skin Irritation: skin irritation, 500mg, rabbit. Mildly irritating
Component: Propylene Carbonate
   Acute Skin Irritation: Moderate skin irritant
Component: Mixed Triarylsulfonium/ Hexafluoroantimonate Salt
   Acute Skin Irritation: Slight skin irritation
Component: Proprietary Polyglycidyl Ether
   Acute Skin Irritation: no skin irritation
Component: Cycloaliphatic Epoxy Resin
   Acute Skin Irritation: Causes skin irritation
Component: Proprietary Surfactant
   Acute Skin Irritation: No skin irritation based on animal studies
Component: Epoxy Resin
   Acute Skin Irritation: Expected to cause skin irritation
Component: Formaldehyde Polymer
   Acute Skin Irritation: Causes skin irritation

Serious eye damage/eye irritation
Component: Cyclopentanone
   Acute Eye Irritation: eye irritation, 100mg, rabbit. Severely irritating.
Component: Propylene Carbonate
   Acute Eye Irritation: Moderate eye irritation
Component: Mixed Triarylsulfonium/ Hexafluoroantimonate Salt
   Acute Eye Irritation: Eye Irritant
Component: Proprietary Polyglycidyl Ether
   Acute Skin Irritation: Causes slight transient irritation
Component: Cycloaliphatic Epoxy Resin
   Acute Skin Irritation: Causes eye irritation
Component: Proprietary Surfactant
   Acute Skin Irritation: No eye irritation based on animal studies
Component: Epoxy Resin
   Acute Skin Irritation: Expected to cause eye irritation
Component: Formaldehyde Polymer
   Acute Skin Irritation: Causes eye irritation

Respiratory or Skin Sensitisation
Component: Cyclopentanone
   Skin sensitization – guinea pig – not a sensitizer
   Skin sensitization – human – not a sensitizer
Component: Propylene Carbonate
   Skin sensitization - Did not induce skin sensitization in human patch tests.
Component: Mixed Triarylsulfonium/ Hexafluoroantimonate Salt
   Skin sensitization: May cause skin sensitization

Carcinogenicity
Component: Cyclopentanone
   Not considered carcinogenic by NTP, IARC, ACGIH or OSHA.
SAFETY DATA SHEET

CHEMICAL NAME: Organic Resin Solution
TRADE NAME: SU-8 3000 Series Resists
PRODUCT #: See Table 1 – Section 9

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Germ Cell Mutagenicity
Component: Cyclopentanone
  Ames Test - negative with and without metabolic activation
Component: Cycloaliphatic Epoxy Resin
  Ames Test- negative with and without metabolic activation
Component: Proprietary Silane
  In vivo tests did not show mutagenic activity. In Vitro tests showed mutagenic activity.
Component: Mixed Triarylsulfonium/Hexafluoroantimonate Salt
  Ames Test - This material was mutagenic in the Ames bacterial assay. It is inactive, however, in the in vivo mouse micronucleus test.
Component: Epoxy Resin
  Ames Test – This material was mutagenic in the Ames bacterial assay.

Specific Target Organ Systemic Toxicity (single exposure)
Component: Cyclopentanone
  Central Nervous system

Specific Target Organ Systemic Toxicity (repeated exposure)
Component: Cyclopentanone
  Central Nervous System

Toxicity to Reproduction
Component: Cyclopentanone
  No adverse effects to reproduction or adverse developmental effects known.

Aspiration Hazards
No data found.

SECTION 12. ECOLOGICAL INFORMATION------------------------------------------

Acute aquatic toxicity
  Acute toxicity to fish
  Component: Cyclopentanone
    48 hr LC50 Leuciscus idus melanotus: 2950 mg/L
  Component: Propylene Carbonate
    96 hr LC50 Cyprinus Carpi: >1000 mg/L
  Component: Proprietary Silane
    96 hr LC50 Oncorhynchus mykiss (rainbow trout): 237 mg/L
  Component: Epoxy Resin
    LC50 Fish: >100 mg/L

  Acute toxicity to aquatic invertebrates
  Component: Cyclopentanone
    24 hr EC50 Daphnia magna: 1435 mg/L
  Component: Propylene Carbonate
    48 hr EC50 Daphnia magna: >500 mg/L
  Component: Proprietary Silane
    48 hr EC50 Daphnia magna: 324 mg/L
Component: Epoxy Resin  
  LC50 Invertebrate: >100 mg/L

**Acute toxicity to algae**
Component: Cyclopentanone  
  72 hr EC50 Scenedesmus subspicatus >100 mg/l
Component: Propylene Carbonate  
  72 hr EC50 green algae >500 mg/l
Component: Proprietary Silane  
  168hr EC50 Freshwater algae: 119 mg/L
Component: Epoxy Resin  
  LC50 Algae: >100 mg/L

**Specific concentration limits**
The values listed below represent the percentages of ingredients of unknown toxicity.  
35% Acute aquatic toxicity – fish  
35% Acute aquatic toxicity – aquatic invertebrates  
35% Acute aquatic toxicity - algae

**Chronic aquatic toxicity**
Component: Mixed Triarylsulfonium/ Hexafluoroantimonate Salt-Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. Avoid release to the environment.

**Chronic toxicity to fish**
  No data found

**Chronic toxicity to aquatic invertebrates**
  No data found

**Chronic toxicity to algae**
  No data found

**Persistence/Degradability**
Component: Cyclopentanone  
  Inherently biodegradable

**Bioaccumulation**
Component: Cyclopentanone  
  Not expected to bioaccumulate

**Mobility**
Component: Cyclopentanone  
  No data found

**SECTION 13. DISPOSAL CONSIDERATIONS**

**Precautions**
CONTAINERS MAY BE HAZARDOUS WHEN EMPTY. Since emptied containers retain product residue follow all MSDS and label warnings even after container is emptied. Dispose of contents/container in accordance with local regulation.
SAFETY DATA SHEET

CHEMICAL NAME: Organic Resin Solution
TRADE NAME: SU-8 3000 Series Resists
PRODUCT #: See Table 1 – Section 9

Disposal
Comply with applicable local, state or international regulations regarding the proper disposal of this material and/or containers. Dispose of contents/container in accordance with local regulations.

SECTION 14. TRANSPORTATION INFORMATION

HAZARD CLASSIFICATION: Flammable Liquid
SHIPPING NAME: Resin Solution
UN NUMBER: UN 1866
PACKING GROUP III

SECTION 15. REGULATORY INFORMATION

US AND INTERNATIONAL INFORMATION

Chemical Inventories: All ingredients appear on the TSCA Inventory of Chemical Substances or are compliant with TSCA regulations, EINECS or are compliant with EINECS regulations and the Japan Hazardous Chemical Listing.

SARA Title III: This product contains a chemical subject to SARA Title III, Section 313 Reporting Requirements:

Mixed Triarylsulfonium/ Hexafluoroantimonate Salt;
(CAS: 89452-37-9)/(CAS: 71449-78-0)

Calif. SCAQMD Rule 443.1 VOC's: See Table 1 -- Section 9

SECTION 16. OTHER INFORMATION

National Fire Protection Association Hazard Ratings -- NFPA:

  2  Health Hazard Rating
  3  Flammability Rating
  0  Reactivity Rating

For additional information contact: productsafety@microchem.com

To the best of our knowledge, the above information is believed to be accurate but does not claim to be all-inclusive and is intended to be used only as a guide. The supplier makes no warranty of any kind, expressed or implied, concerning the use of this product and shall not be held liable for any damage resulting from handling or from contact with the above product. User assumes all risks incident to its use.

MSDS Revision Information: REVISED Toxicological information for epoxy resin. Updated GHS classification.