

**SYLGARD(R) 184 SILICONE ELASTOMER KIT
(CURING AGENT information is below)**

Version 5.0 Revision Date: 05/25/2016 SDS Number: 743649-00008 Date of last issue: 04/08/2016
Date of first issue: 11/12/2014

SECTION 1. IDENTIFICATION

Product name : SYLGARD(R) 184 SILICONE ELASTOMER KIT (CURING AGENT information is below)

Product code : 000000000001064291

Manufacturer or supplier's details

Company name of supplier : Dow Corning Corporation

Address : South Saginaw Road
Midland Michigan 48686

Telephone : (989) 496-6000

Emergency telephone : 24 Hour Emergency Telephone : (989) 496-5900
CHEMTREC : (800) 424-9300

Recommended use of the chemical and restrictions on use

Recommended use : Vulcanising agents

SECTION 2. HAZARDS IDENTIFICATION**GHS Classification**

|| Not a hazardous substance or mixture.

GHS label elements

|| Not a hazardous substance or mixture.

|| Precautionary Statements :

Prevention:

P210 Keep away from heat/sparks/open flames/hot surfaces.

No smoking.

P234 Keep only in original container.

Storage:

P403 Store in a well-ventilated place.

Other hazards

May generate flammable hydrogen gas. Avoid contact with water, alcohols, acidic, basic, or oxidizing materials.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Chemical nature : Silicone resin solution

Hazardous ingredients

|| No hazardous ingredients

SYLGARD(R) 184 SILICONE ELASTOMER KIT (CURING AGENT information is below)

Version	Revision Date:	SDS Number:	Date of last issue: 04/08/2016
5.0	05/25/2016	743649-00008	Date of first issue: 11/12/2014

SECTION 4. FIRST AID MEASURES

- | | | |
|---|---|---|
| If inhaled | : | If inhaled, remove to fresh air.
Get medical attention if symptoms occur. |
| In case of skin contact | : | Wash with water and soap as a precaution.
Get medical attention if symptoms occur. |
| In case of eye contact | : | Flush eyes with water as a precaution.
Get medical attention if irritation develops and persists. |
| If swallowed | : | If swallowed, DO NOT induce vomiting.
Get medical attention if symptoms occur.
Rinse mouth thoroughly with water. |
| Most important symptoms and effects, both acute and delayed | : | None known. |
| Protection of first-aiders | : | No special precautions are necessary for first aid responders. |
| Notes to physician | : | Treat symptomatically and supportively. |

SECTION 5. FIRE-FIGHTING MEASURES

- | | | |
|---------------------------------------|---|--|
| Suitable extinguishing media | : | Water spray
Alcohol-resistant foam
Carbon dioxide (CO ₂) |
| Unsuitable extinguishing media | : | Dry chemical |
| Specific hazards during fire fighting | : | Exposure to combustion products may be a hazard to health.
Applying foam will release significant amounts of hydrogen gas that can be trapped under the foam blanket. |
| Hazardous combustion products | : | Carbon oxides
Silicon oxides
Formaldehyde |
| Specific extinguishing methods | : | Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Use water spray to cool unopened containers.
Do not allow extinguishing medium to contact container contents. Most fire extinguishing media will cause hydrogen evolution, and once the fire is put out, may accumulate in poorly ventilated or confined areas and result in flash fire or explosion if ignited.
Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must |

SYLGARD(R) 184 SILICONE ELASTOMER KIT (CURING AGENT information is below)

Version	Revision Date:	SDS Number:	Date of last issue: 04/08/2016
5.0	05/25/2016	743649-00008	Date of first issue: 11/12/2014

be disposed of in accordance with local regulations.
Remove undamaged containers from fire area if it is safe to do so.
Evacuate area.

Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.
Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Follow safe handling advice and personal protective equipment recommendations.

Environmental precautions : Discharge into the environment must be avoided.
Prevent further leakage or spillage if safe to do so.
Prevent spreading over a wide area (e.g. by containment or oil barriers).
Retain and dispose of contaminated wash water.
Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up : Soak up with inert absorbent material.
For large spills, provide diking or other appropriate containment to keep material from spreading. If diked material can be pumped, store recovered material in appropriate container.
Clean up remaining materials from spill with suitable absorbent.
Materials in contact with water, moisture, acids or bases have the potential to generate hydrogen gas. Recovered material should be stored in a vented container.
Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable.
Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

SECTION 7. HANDLING AND STORAGE

Technical measures : See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.

Local/Total ventilation : Use only with adequate ventilation.

Advice on safe handling : Handle in accordance with good industrial hygiene and safety practice.
Keep away from water.
Protect from moisture.
Take care to prevent spills, waste and minimize release to the

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Version	Revision Date:	SDS Number:	Date of last issue: 04/08/2016
5.0	05/25/2016	743649-00008	Date of first issue: 11/12/2014

- environment.
- || Conditions for safe storage : Keep in properly labeled containers.
Store in original container.
Store in a closed container.
Store in accordance with the particular national regulations.
Product may evolve minute quantities of flammable hydrogen gas which can accumulate. Adequately ventilate to maintain vapors well below flammability limits and exposure guidelines.
Do not repackage. Clogged container vents may increase pressure build up.
- Materials to avoid : Do not store with the following product types:
Strong oxidizing agents
- Packaging material : Unsuitable material: Do not store in or use containers except the original product package.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

|| Contains no substances with occupational exposure limit values.

Engineering measures : Processing may form hazardous compounds (see section 10).
Ensure adequate ventilation, especially in confined areas.
Minimize workplace exposure concentrations.

Personal protective equipment

Respiratory protection : No personal respiratory protective equipment normally required.

Hand protection

|| Remarks : Wash hands before breaks and at the end of workday.

Eye protection : Wear the following personal protective equipment:
Safety glasses

|| Skin and body protection : Skin should be washed after contact.

Hygiene measures : Ensure that eye flushing systems and safety showers are located close to the working place.
When using do not eat, drink or smoke.
Wash contaminated clothing before re-use.
These precautions are for room temperature handling. Use at elevated temperature or aerosol/spray applications may require added precautions.
For further information regarding the use of silicones / organic oils in consumer aerosol applications, please refer to the guidance document regarding the use of these type of materials in consumer aerosol applications that has been

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developed by the silicone industry (www.SEHSC.com) or
contact the Dow Corning customer service group.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	liquid
Color	:	colorless
Odor	:	slight
Odor Threshold	:	No data available
pH	:	No data available
Melting point/freezing point	:	No data available
Initial boiling point and boiling range	:	> 100 °C
Flash point	:	> 101.1 °C Method: closed cup
Evaporation rate	:	No data available
Flammability (solid, gas)	:	Not applicable
Upper explosion limit	:	No data available
Lower explosion limit	:	No data available
Vapor pressure	:	No data available
Relative vapor density	:	No data available
Relative density	:	1.03
Solubility(ies)		
Water solubility	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Autoignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity		
Viscosity, kinematic	:	110 cSt
Explosive properties	:	Not explosive

**SYLGARD(R) 184 SILICONE ELASTOMER KIT
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Version	Revision Date:	SDS Number:	Date of last issue: 04/08/2016
5.0	05/25/2016	743649-00008	Date of first issue: 11/12/2014

Oxidizing properties : The substance or mixture is not classified as oxidizing.
Molecular weight : No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity : Contact with water liberates highly flammable gases.
Chemical stability : Stable under normal conditions.
Possibility of hazardous reactions : Can react with strong oxidizing agents.
Product may evolve flammable hydrogen gas on contact with water, alcohols, acidic or basic materials, many metals or metallic compounds and can form explosive mixtures in air. When heated to temperatures above 180 °C (356 °F) in the presence of air, trace quantities of formaldehyde may be released.
Adequate ventilation is required.
See OSHA formaldehyde standard, 29 CFR 1910.1048
Hazardous decomposition products will be formed at elevated temperatures.
Conditions to avoid : Exposure to moisture.
Incompatible materials : Oxidizing agents

Hazardous decomposition products

Thermal decomposition : Formaldehyde

SECTION 11. TOXICOLOGICAL INFORMATION**Information on likely routes of exposure**

Inhalation
Skin contact
Ingestion
Eye contact

Acute toxicity

|| Not classified based on available information.

Skin corrosion/irritation

|| Not classified based on available information.

Serious eye damage/eye irritation

|| Not classified based on available information.

Respiratory or skin sensitization**Skin sensitization**

|| Not classified based on available information.

**SYLGARD(R) 184 SILICONE ELASTOMER KIT
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Date of first issue: 11/12/2014

Respiratory sensitization

|| Not classified based on available information.

Germ cell mutagenicity

|| Not classified based on available information.

Carcinogenicity

|| Not classified based on available information.

IARC

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

|| Not classified based on available information.

STOT-single exposure

|| Not classified based on available information.

STOT-repeated exposure

|| Not classified based on available information.

Aspiration toxicity

|| Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity**

No data available

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

Resource Conservation and : When a decision is made to discard this material as supplied,

SYLGARD(R) 184 SILICONE ELASTOMER KIT (CURING AGENT information is below)

Version	Revision Date:	SDS Number:	Date of last issue: 04/08/2016
5.0	05/25/2016	743649-00008	Date of first issue: 11/12/2014

Recovery Act (RCRA) : it is classified as a RCRA hazardous waste.

Waste Code : D003: Reactivity

Waste from residues : Dispose of in accordance with local regulations.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.
If not otherwise specified: Dispose of as unused product.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG

Not regulated as a dangerous good

IATA-DGR

Not regulated as a dangerous good

Remarks : VENTED PACKAGES ARE FORBIDDEN FOR AIR TRANSPORT.

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation

49 CFR

Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

Ingredients	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
Xylene	1330-20-7	100	52632
Ethylbenzene	100-41-4	1000	*
Toluene	108-88-3	1000	*

*: Calculated RQ exceeds reasonably attainable upper limit.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 311/312 Hazards : No SARA Hazards

SARA 302 : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SYLGARD(R) 184 SILICONE ELASTOMER KIT

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Version	Revision Date:	SDS Number:	Date of last issue: 04/08/2016
5.0	05/25/2016	743649-00008	Date of first issue: 11/12/2014

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

US State Regulations

Pennsylvania Right To Know

Dimethyl, Methylhydrogen Siloxane, Trimethylsiloxo-terminated	68037-59-2
Dimethyl Siloxane, Dimethylvinylsiloxo-terminated	68083-19-2
Dimethylvinylated and trimethylated silica	68988-89-6
Xylene	1330-20-7
Ethylbenzene	100-41-4
Toluene	108-88-3

California Prop. 65 WARNING! This product contains a chemical known in the State of California to cause cancer.

Ethylbenzene	100-41-4
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WARNING: This product contains a chemical known in the State of California to cause birth defects or other reproductive harm.

Toluene	108-88-3
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The ingredients of this product are reported in the following inventories:

NZIoC All ingredients listed or exempt.

REACH For purchases from Dow Corning EU legal entities, all ingredients are currently pre/registered or exempt under REACH. For purchases from non-EU Dow Corning legal entities with the intention to export into EEA please contact your DC representative/local office.

TSCA All chemical substances in this material are included on or exempted from listing on the TSCA Inventory of Chemical Substances.

PICCS All ingredients listed or exempt.

KECI All ingredients listed, exempt or notified.

ENCS/ISHL All components are listed on ENCS/ISHL or exempted from inventory listing.

IECSC All ingredients listed or exempt.

AICS All ingredients listed or exempt.

DSL All chemical substances in this product comply with the CEPA 1999 and NSNR and are on or exempt from listing on the Canadian Domestic Substances List (DSL).

TCSI All ingredients listed or exempt.

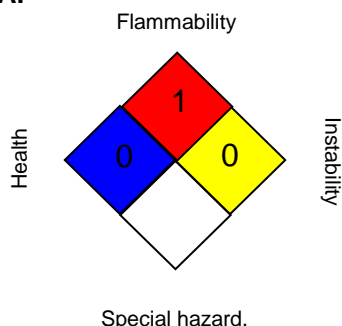
SYLGARD(R) 184 SILICONE ELASTOMER KIT (CURING AGENT information is below)

Version
5.0Revision Date:
05/25/2016SDS Number:
743649-00008Date of last issue: 04/08/2016
Date of first issue: 11/12/2014

SECTION 16. OTHER INFORMATION

Further information

NFPA:



HMIS III:

HEALTH	0
FLAMMABILITY	1
PHYSICAL HAZARD	1

0 = not significant, 1 = Slight,
2 = Moderate, 3 = High
4 = Extreme, * = Chronic

Full text of other abbreviations

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); EC_x - Concentration associated with x% response; EHS - Extremely Hazardous Substance; EL_x - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErC_x - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC₅₀ - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC₅₀ - Lethal Concentration to 50 % of a test population; LD₅₀ - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations;

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UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Sources of key data used to compile the Material Safety Data Sheet : Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, <http://echa.europa.eu/>

Revision Date : 05/25/2016

Items where changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

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